

# Water Purification in Borexino

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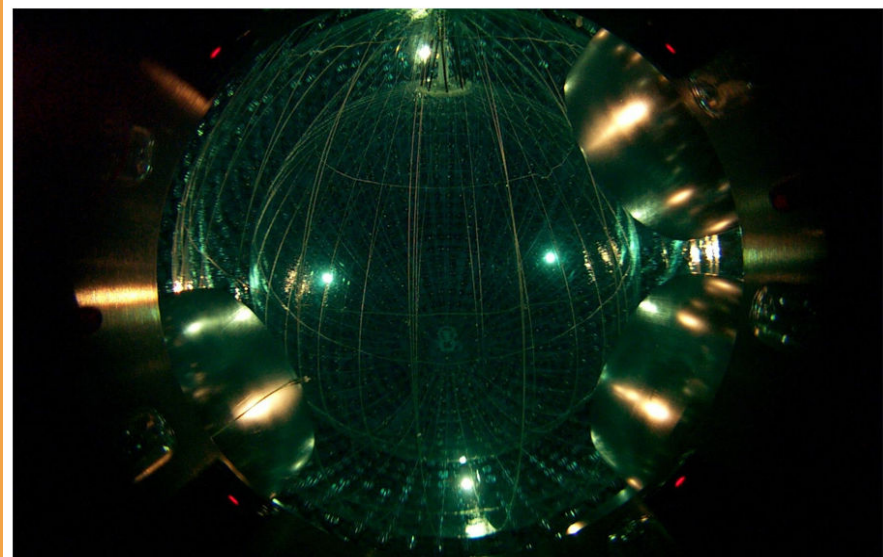
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On behalf of the

## **Borexino Water Working Group :**

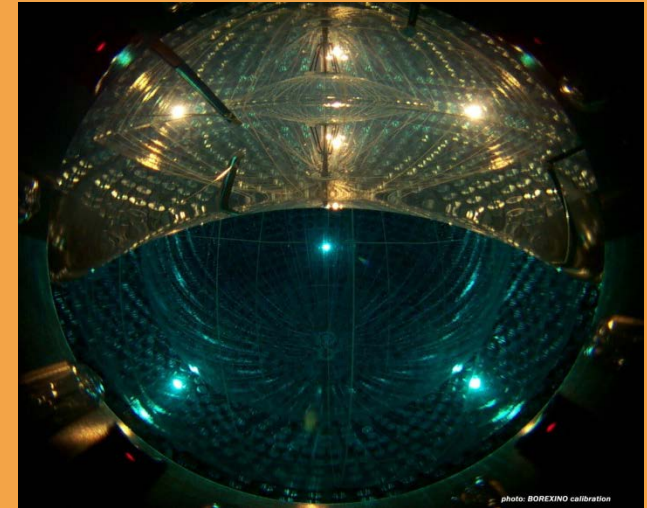
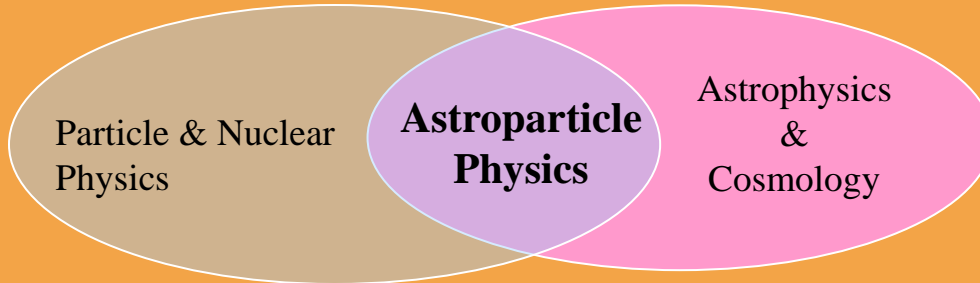
- M.G. Giammarchi, L. Miramonti (Infn and Università di Milano)
- M. Balata, L. Ioannucci, S. Nisi (Laboratorio Nazionale del Gran Sasso)
- A. Goretti, A. Ianni (Princeton University)

- Low Radioactivity Experiments
- Water as a Radiopure Shielding
- Water Purification in Borexino
- Results and Perspectives



Borexino Detector Filling in 2007

# Low Radioactivity Experiments



## Research topics:

- ☐ Solar Neutrinos
- ☐ Double Beta Decay
- ☐ Proton Stability
- ☐ Geoneutrinos
- ☐ Supernovae detection
- ☐ ....



Impact on fundamental physics (Weak Interactions, Neutrino Oscillation, Standard Model)

Physics experiments in which the signal searched for is swamped in a very high (dominant) background



# Laboratori Nazionali del Gran Sasso



1700 m of rock to shield against cosmic rays

3 Experimental Halls, each the size of a football field

# Borexino Detector

## Scintillator:

270 t PC+PPO (1.5 g/l)  
in a 150  $\mu\text{m}$  thick  
inner nylon vessel ( $R = 4.25\text{ m}$ )

## Buffer region:

PC+DMP quencher (5 g/l)  
 $4.25\text{ m} < R < 6.75\text{ m}$

## Outer nylon vessel:

$R = 5.50\text{ m}$   
( $^{222}\text{Rn}$  barrier)

Carbon steel plates

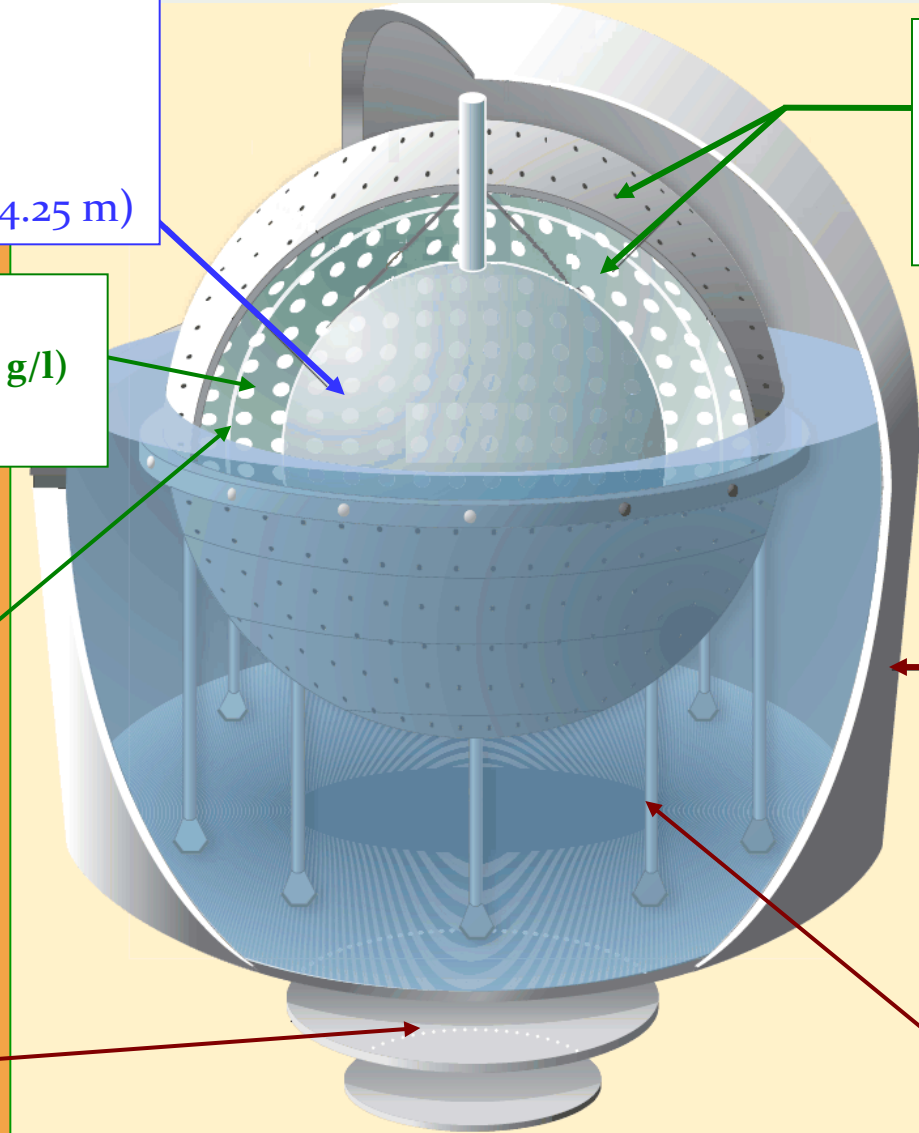
## Stainless Steel Sphere:

$R = 6.75\text{ m}$   
2212 PMTs  
 $1350\text{ m}^3$

## Water Tank:

$\gamma$  and n shield  
 $\mu$  water  $\checkmark$  detector  
208 PMTs in water  
 $2100\text{ m}^3$

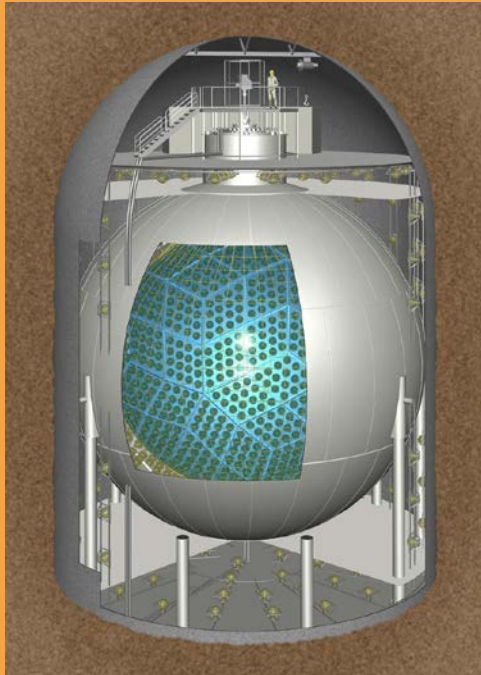
20 steel legs





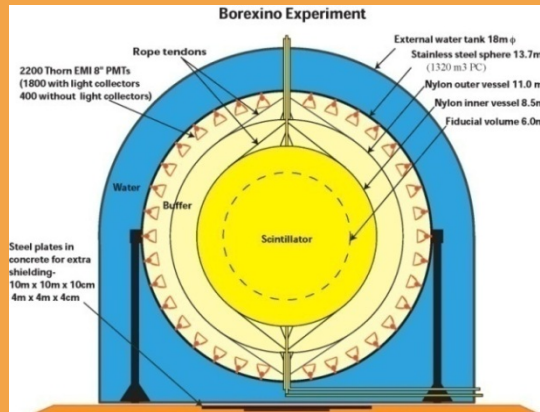
# Detectors using water as a shielding or as a detecting medium

## KamLAND



**1000t**  
Running since  
2002.

## Borexino



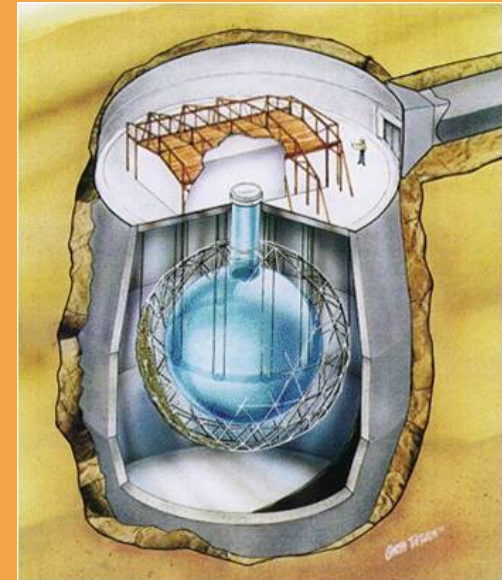
**300t**  
Running since 2007.



## Super-Kamiokande

**20000 t**  
Running since 1996.

## SNO+



**1000t**  
Starting in 2012

# What is the matter with a Low Background Experiment?

## SIGNAL

- 50 events/day in 300 tonnes of liquid scintillator in Borexino (Be-7 signal)

## BACKGROUNDS

- Cosmic Rays (even underground!) will need to be reduced by a factor  $\approx 10^3$
- Radioactivity of Materials. For U,Th, K normal concentrations, say as an example,  $10^{-11}$  g/g of  $^{238}\text{U}$



$$300 \text{ t} \times 10^{-11} \text{ g U 238/g} = 3 \text{ mg U 238}$$

$$\frac{dN(\text{U 238})}{dt} = \frac{0.693}{T_{1/2}} N = \frac{0.693}{1.64 \times 10^{12} \text{ d}} \frac{3 \times 10^{-3} \text{ g} \times 6 \times 10^{23}}{238 \text{ g}} = 3 \times 10^6 / \text{d}$$

Signal to Noise ratio can be as low as 50 /  $3 \times 10^6$  !!

# Water as a Radiopure Shielding (e.g. in Borexino)

Widely used in Low Radioactivity Experiments:

- Cheap
- Widely available
- Flexible shielding
- Can be purified
- Can be used for cleaning



Purification processes to reach the lowest level of contamination possible

$$4 \times 10^{-13} \text{ g}^{238}\text{U} / \text{g}$$



Requirements for the Water Shield in (CTF) Borexino:  $5 \times 10^{-6} \text{ Bq/kg}$

# Impurities in the Water

- Inorganic salts

$Ba^{++}, Ca^{++}, Fe^{++}, H^+, K^+,$   
 $Mg^{++}, Na^+, OH^-, Br^-, Cl^-$  .....

Usually present in underground water at a TDS (Totally Dissolved Solids) of  $10^2 - 10^3$  mg/l. They are responsible for a total conductivity of about  $150 \mu S/cm$  at LNGS

- Organic matter

*Bacteria, Silica,*  
*Hydrocarbons...*

Does not contribute to conductivity but can introduce radio-impurities and spoil transparency. Measured by TOC and Bacterial tests.

- Dissolved gases

$CO_2, Kr, Ar, Rn$

Significant radioactivity problem mainly because of Rn-222 of the U chain, highly soluble in water. Does not contribute to conductivity except for  $CO_2$  dissolution



# Water Conductivity

$$J = \sigma E = \sum_i n_i q_i v_i E = \sum_i \Lambda_i \{ \mu^- (-e) + \mu^+ (+e) \}$$

Perhaps the most important single parameter, besides direct counting

Ions contributing to conductivity

Units (conductivity, resistivity):

$$[\sigma] = \text{Siemens} / \text{cm} = S / \text{cm} \quad S = \Omega^{-1}$$

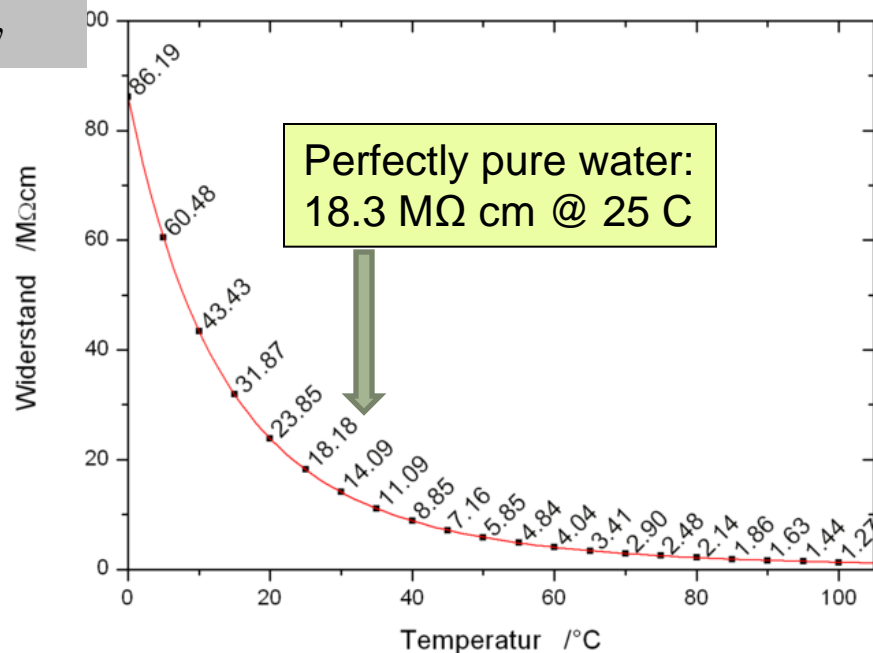
Equilibrium Constant of water  $\rightarrow$  self-ionization

$[\rho] = M\Omega \cdot \text{cm}$   
Resistivity

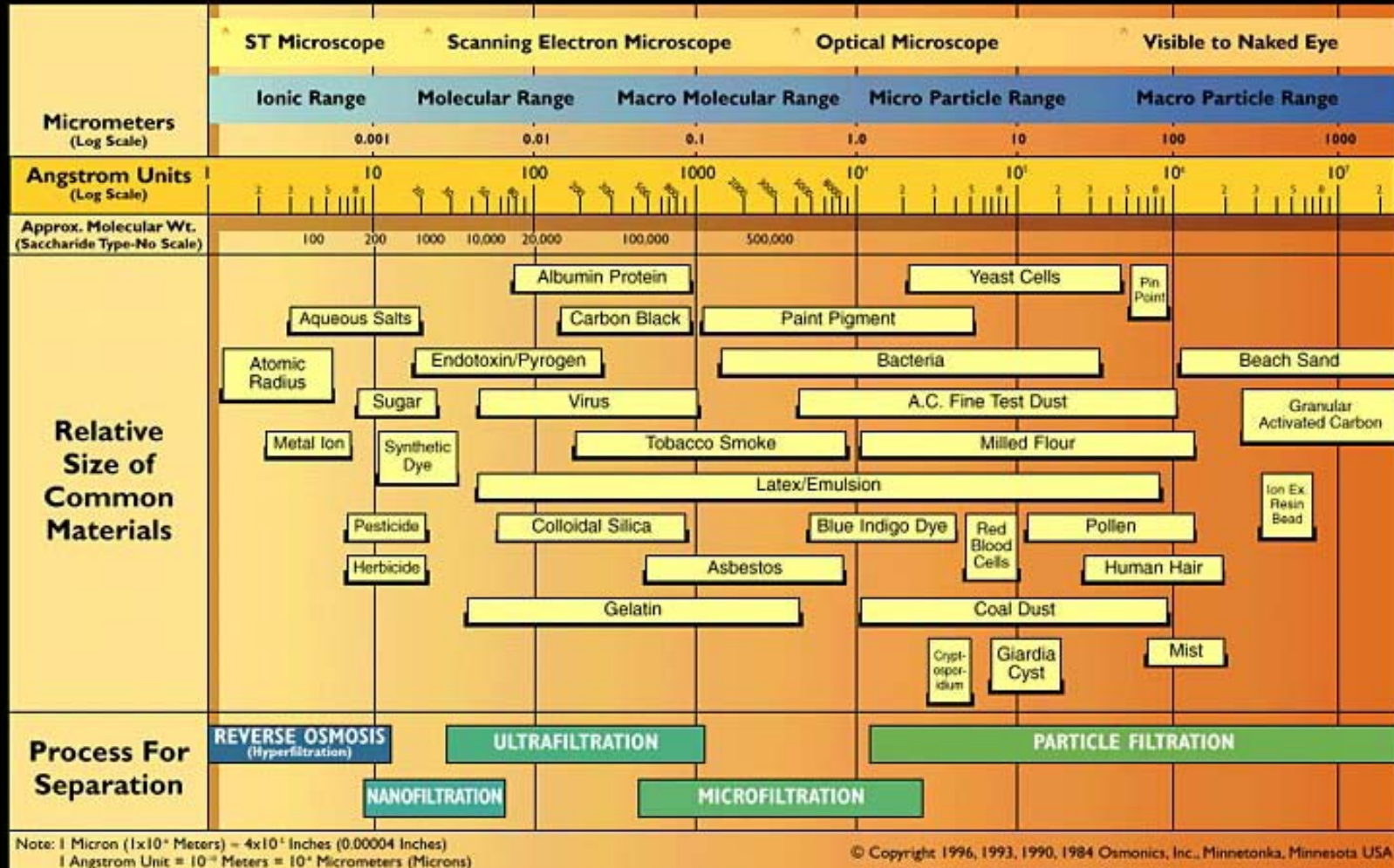


Water molecules dissociate into  $H_3O^+$  and  $OH^-$ .  
Concentrations are  $1.00 \times 10^{-7} \text{ mol} \cdot \text{dm}^{-3}$  at  $25^\circ \text{C}$

$$\rho \leq 18.3 M\Omega \cdot \text{cm} @ 25^\circ \text{C}$$



# A synopsis of Water Purification Techniques



**Osmonics, Inc.**  
 Corporate Headquarters  
 5951 Clearwater Drive • Minnetonka, Minnesota 55343-8990 USA  
 Toll Free: 800/848-1750 Fax: 612/933-0141

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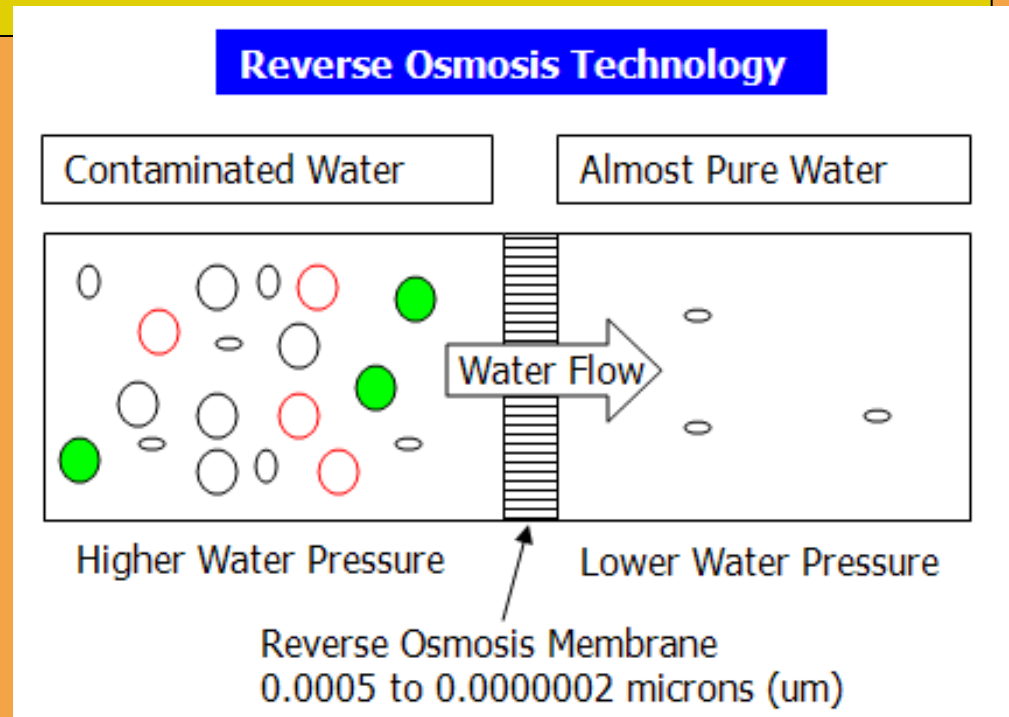
# Reverse osmosis (RO):

- A membrane-technology filtration method
- Pressure applied to a solution when it is on one side of a selective membrane
- The solute is retained on the pressurized side of the membrane
- The pure solvent is allowed to pass to the other side
- The membrane (Thin Film Composite) does not allow large molecules or ions to pass through the pores

Reverse Osmosis efficiently removes large molecules and ions. It is a very broadly used purification technique

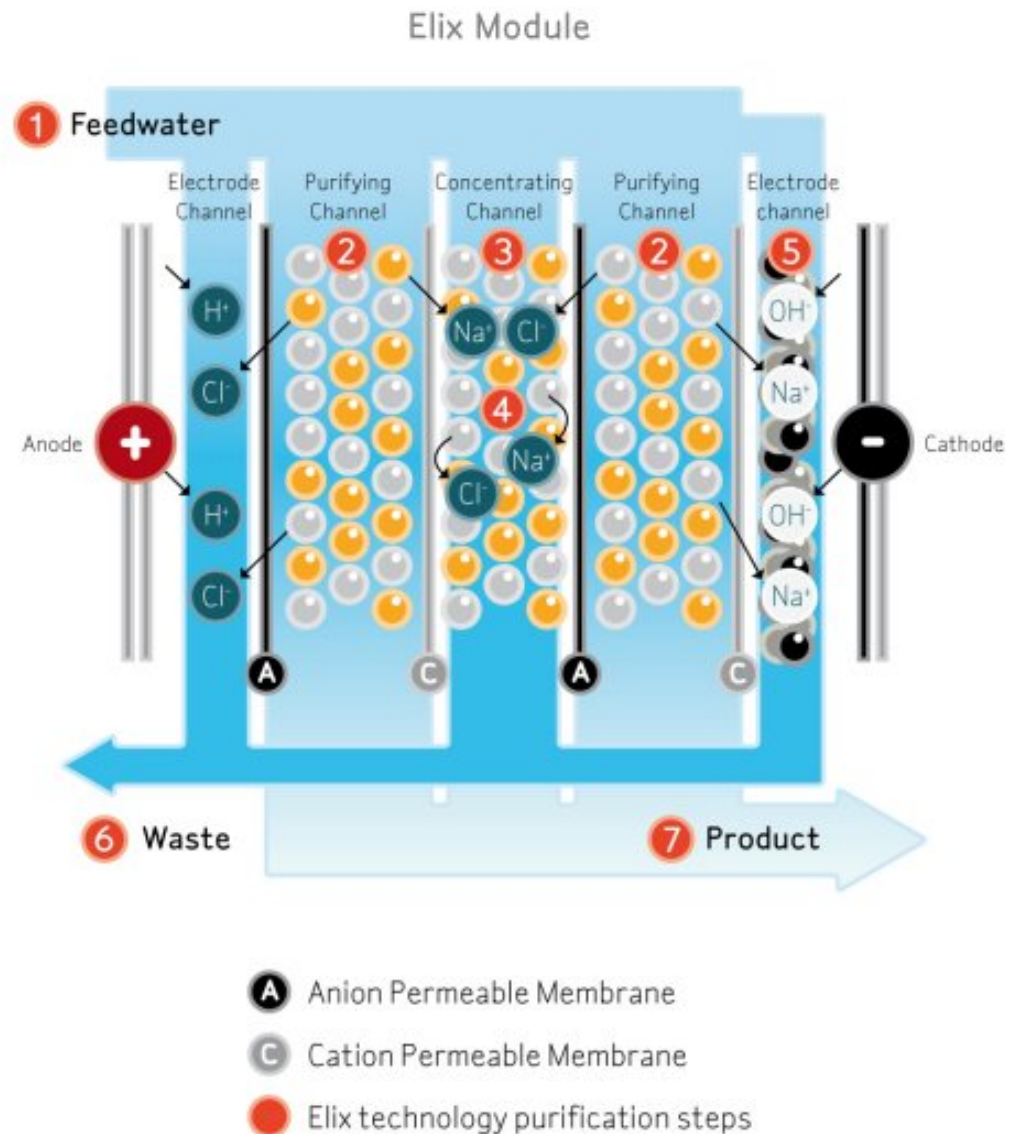
Membrane grade porosity down to 10 MW. Typically will bring water up to :

$$\rho \approx 1 \text{ M } \Omega \cdot \text{cm} @ 25^\circ \text{C}$$



# Continuous Deionization:

- Based on the Ion Exchange capability of Mixed Beds and their transport capability in an electric field.
- Anions and cations are removed by the Mixed Bed.
- Selective membranes are used to concentrate ions or cations.
- The applied electric field helps removing ions effectively.
- The electric field regenerates the Mixed Bed



$$\rho \rightarrow 18.3 \text{ } M \Omega \cdot cm \text{ @ } 25^{\circ}C$$

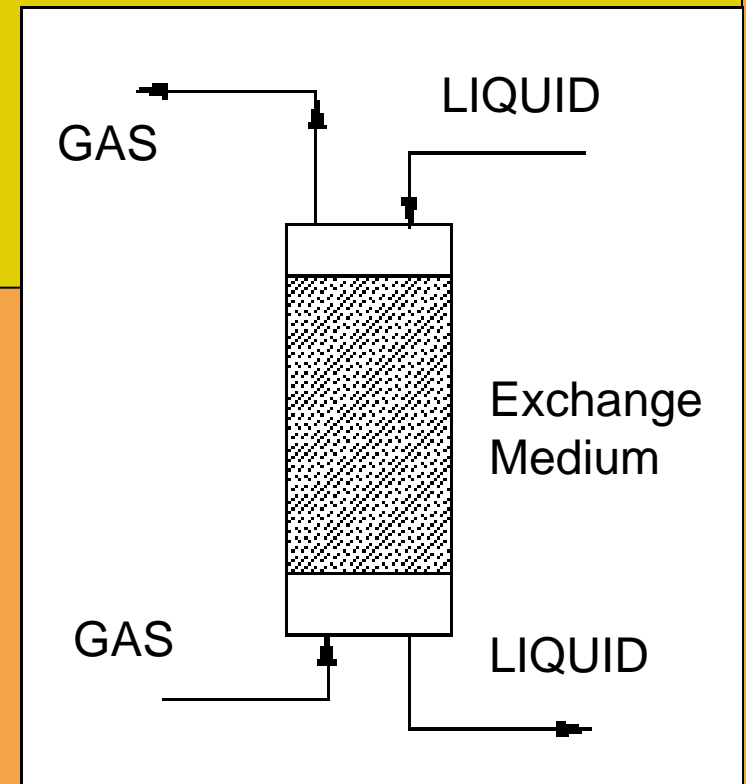
# Gas Stripping:

- A physical separation process where some components are removed from a liquid stream by a vapour stream.
- Can be in gas mode or vacuum mode (gas is absent but a vacuum is pulled)
- Can have co-current or countercurrent mode
- Can be carried out in a packed column to enhance the the interface area between the liquid and the gas phase

Rn-222 in underground water can be as high as 10 Bq/kg



Requirements for the Water Shield in (CTF) Borexino:  $5 \times 10^{-6}$  Bq/kg





# Water Purification in Borexino

Requirements: produce high purity water for:

- Counting Test Facility (now hosting DarkSide) filling
- Borexino Filling
- Purification Processes (e.g. Water Extraction of Scintillator)
- Cleaning

- Built in 1993 (for CTF) to treat raw LNGS water

- Reduce U,Th from  $10^{-10}$  g/g

- Reduce Rn-222 from  $10,000 \text{ Bq/m}^3 = 10 \text{ Bq/kg}$

U,Th down to  $10^{-14}$  g/g

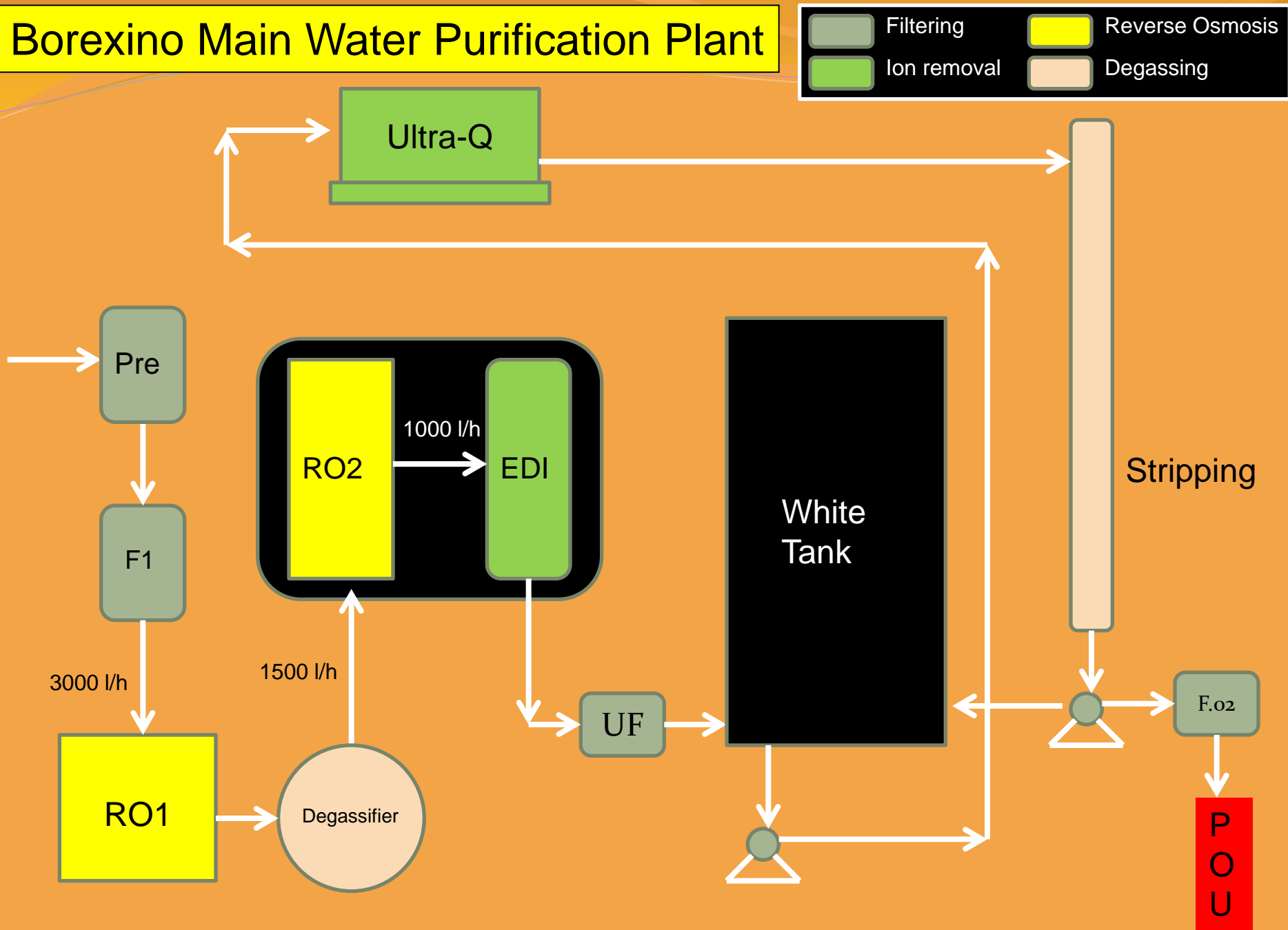
$^{222}\text{Rn} < 3.4 \times 10^{-6} \text{ Bq/kg}$

$^{226}\text{Ra} < 1 \times 10^{-6} \text{ Bq/kg}$

The Borexino Water System is operational since 1994

- *M. Balata et al., Nuclear Instruments & Methods A 370 (1996) 605.*
- *M.G. Giammarchi et al., Ultrapure Water 13 (1996) 59.*
- *M.G. Giammarchi, Ultrapure Water 16 (1999) 76.*

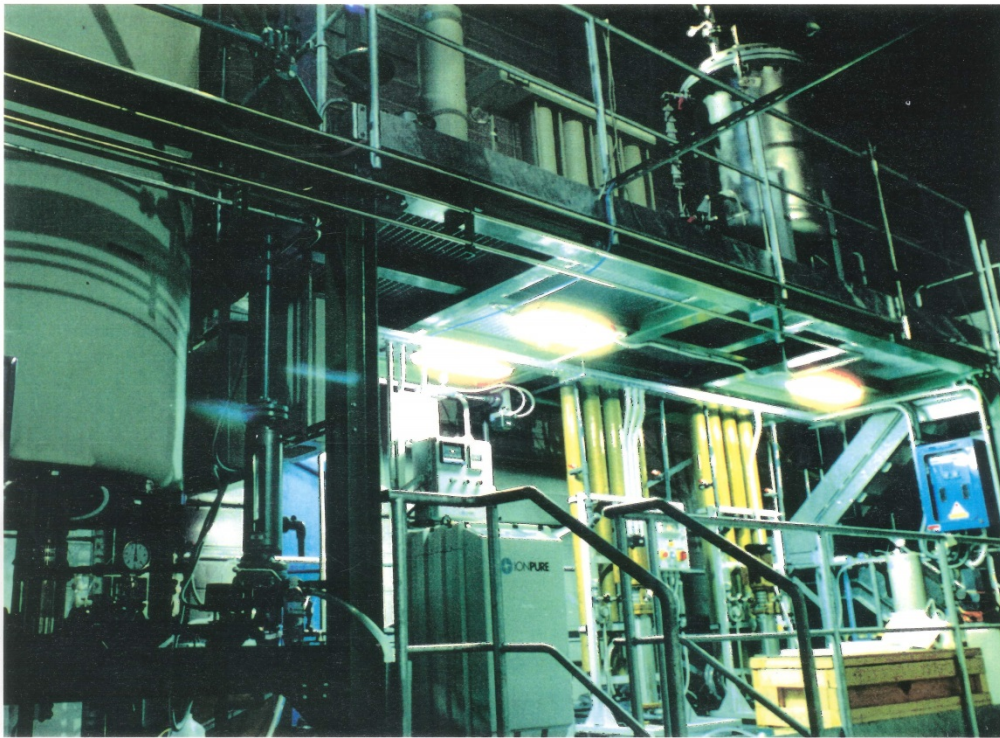
# Borexino Main Water Purification Plant



# Borexino Main Water Purification Plant

Hall C of LNGS

Operational group for the system:  
M. Balata, L. Ioannucci, S. Nisi, A. Ianni, A. Goretti



## Measurement techniques:

- High resolution mass spectrometry (ICPMS)
- Neutron Activation
- Low background counting for Ra/Rn (H. Simgen et al, Nuclear Instruments & Methods A 497 (2003) 407)

Summary of the Water Purification System performance (Bq/kg)

	Water in	Water out
U-238	$\sim 10^{-3}$	$3 \times 10^{-7}$
Ra-226	$\sim 0.3$	$< 1 \times 10^{-6}$
Rn-222	$\sim 10$	$< 3.4 \times 10^{-6}$
Th-232	$\sim 10^{-3}$	$3 \times 10^{-7}$
K-40	$\sim 10^{-3}$	$< 1.6 \times 10^{-6}$

Unfortunately, no real clue on Pb or Po isotopes  
Pb-208 measured as a tracer with hi-resolution mass spectrometry

# Conclusions

- Water Purification: an established technology in low background experiments (Superkamiokande, SNO, Kamland)
- Borexino features a reliable water plant (about 20 years of operation)
- More to understand in the future: Po,Pb
- The water plans has been recently refurbished
- To become a facility for LNGS experiments in general !



Thank you for your attention



## Backup slides

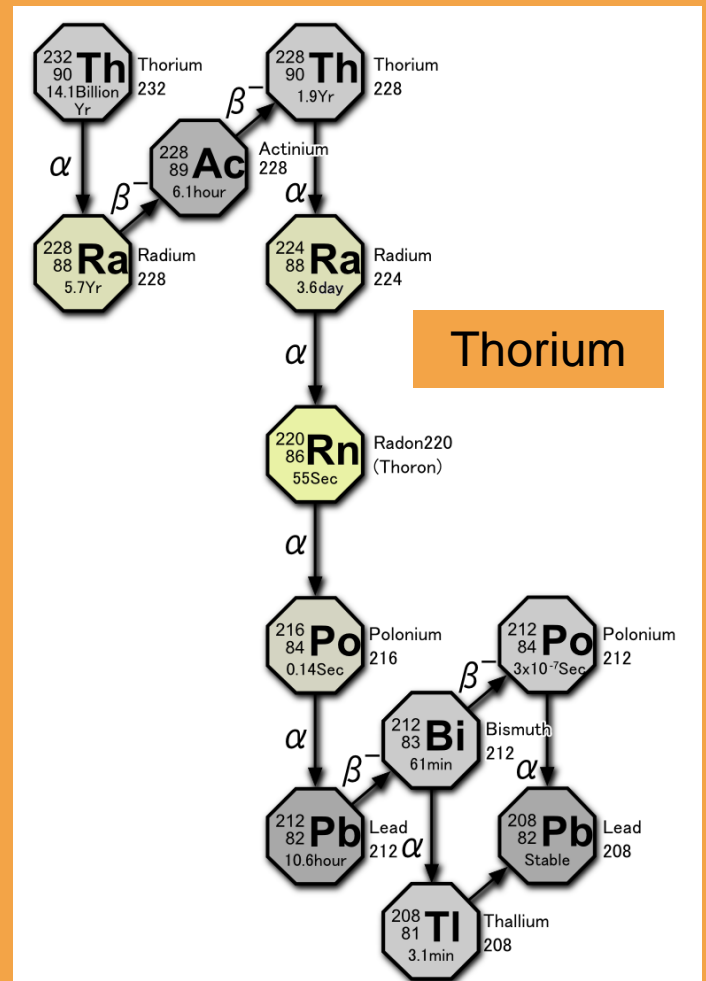
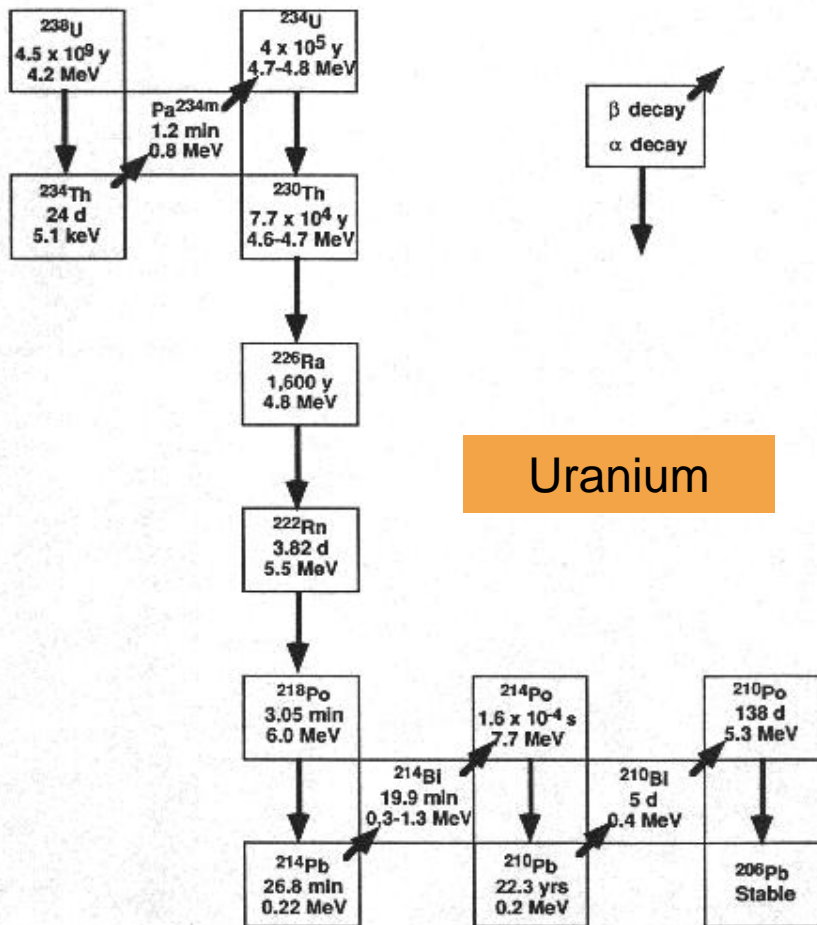


Some water does not really need to be purified



# Po and Pb Radiolotopes

They are located at the end of U,Th radioactive chains

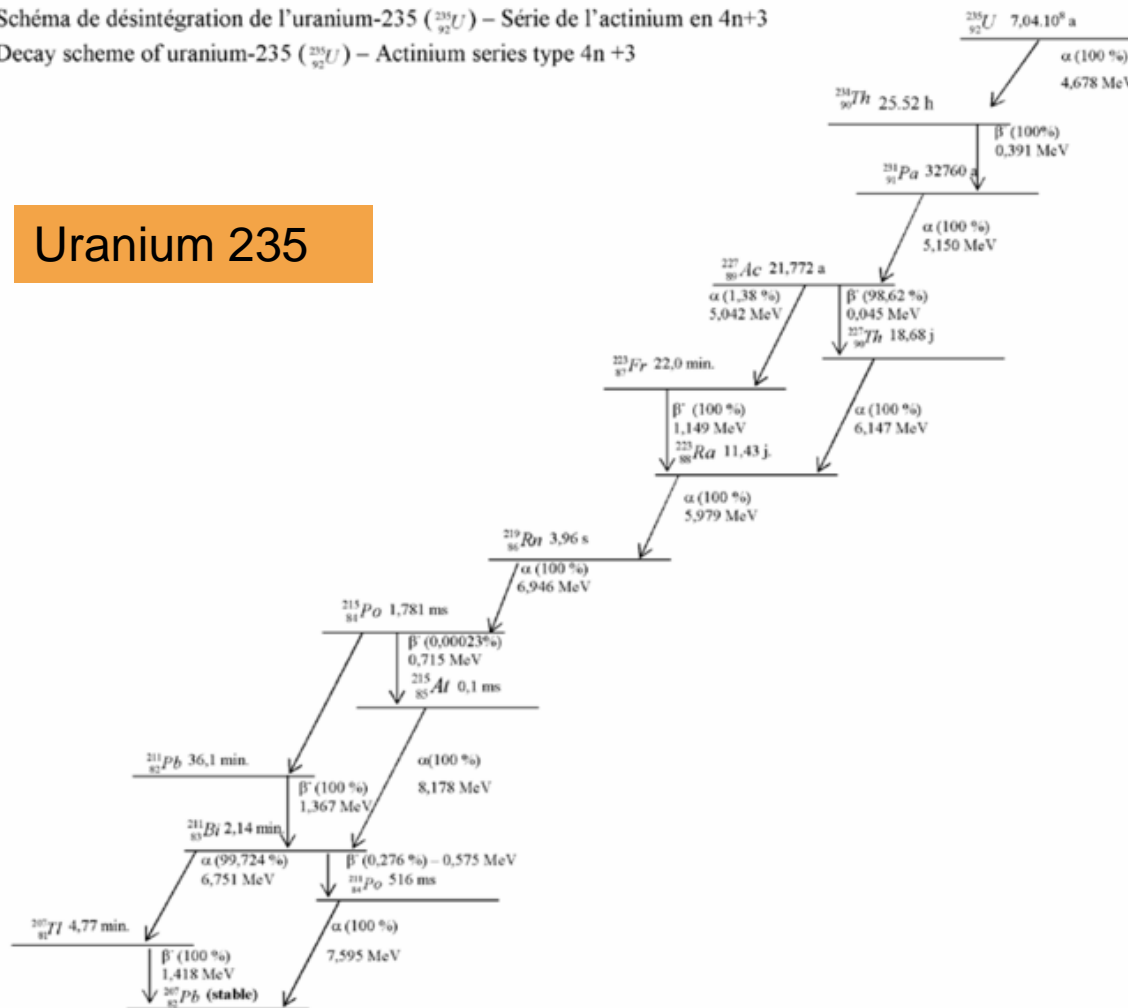




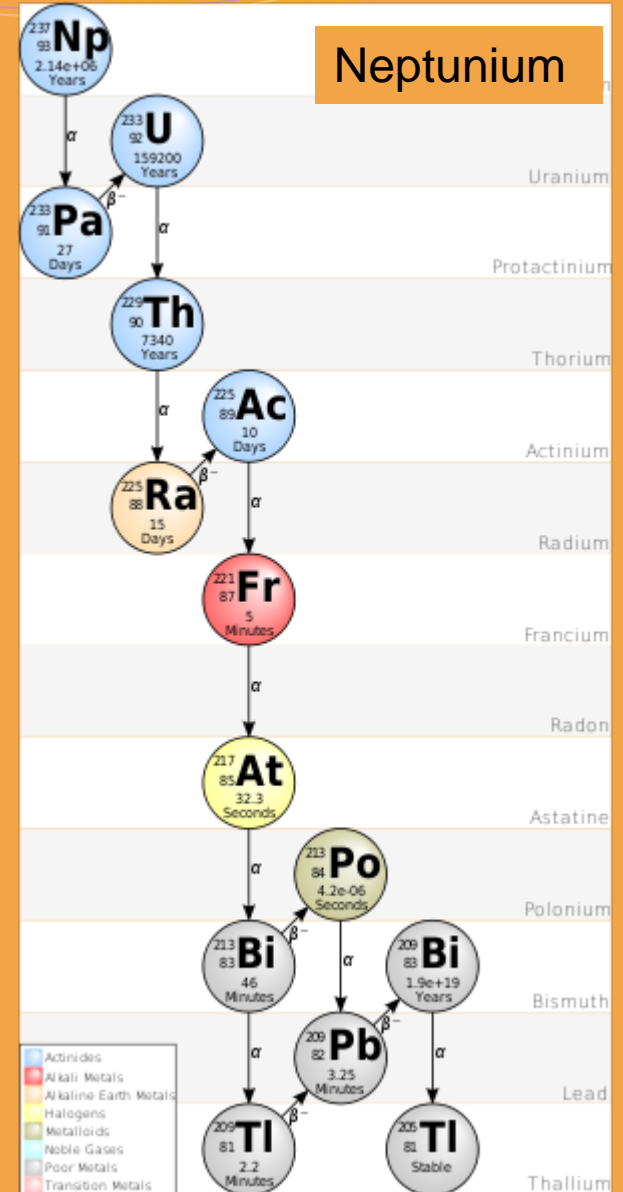
The Actinium and Neptunium series  
(a less important role in experiments)

Schéma de désintégration de l'uranium-235 ( $^{235}_{92}\text{U}$ ) – Série de l'actinium en  $4n+3$   
Decay scheme of uranium-235 ( $^{235}_{92}\text{U}$ ) – Actinium series type  $4n+3$

# Uranium 235



## Neptunium





# Borexino single photoelectron spectrum to search for Solar Neutrinos

Po-210 alpha decay

Not in equilibrium with Rn-222

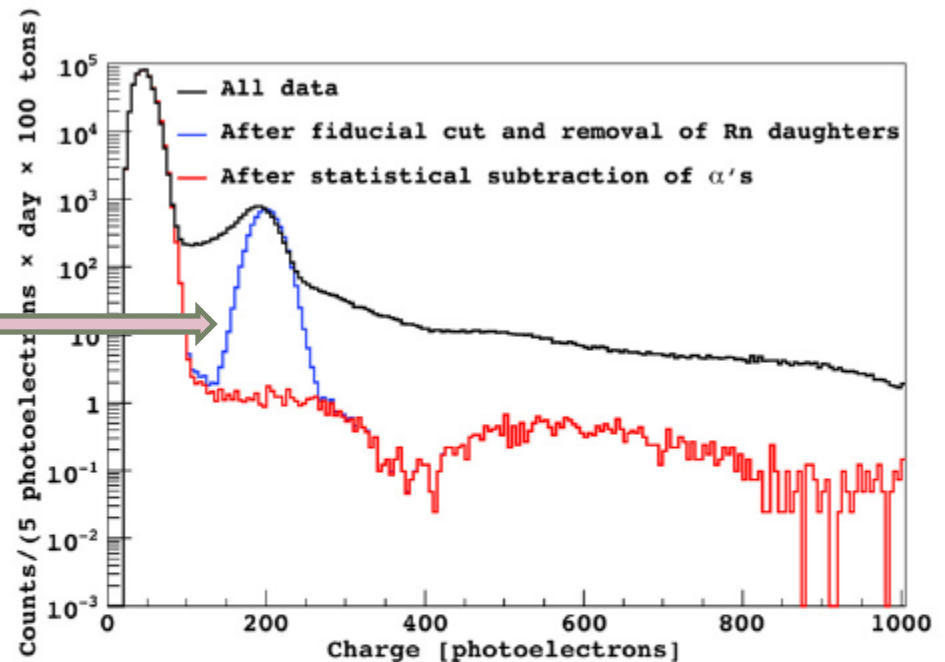


Fig. 4. The raw photoelectron charge spectrum after the basic selection cuts (i)–(ii) (black), the spectrum after the subtraction of Rn daughters and muon-correlated activity, and after the application of the fiducial cut (iii)–(v) (blue), and with full  $\alpha/\beta$  statistical subtraction of the  $^{210}\text{Po}$   $\alpha$  peak (red). All curves scaled to the exposure of 100 d t. Cuts are described in the text.

Concentration of Po-210 in our scintillator before the analysis cuts

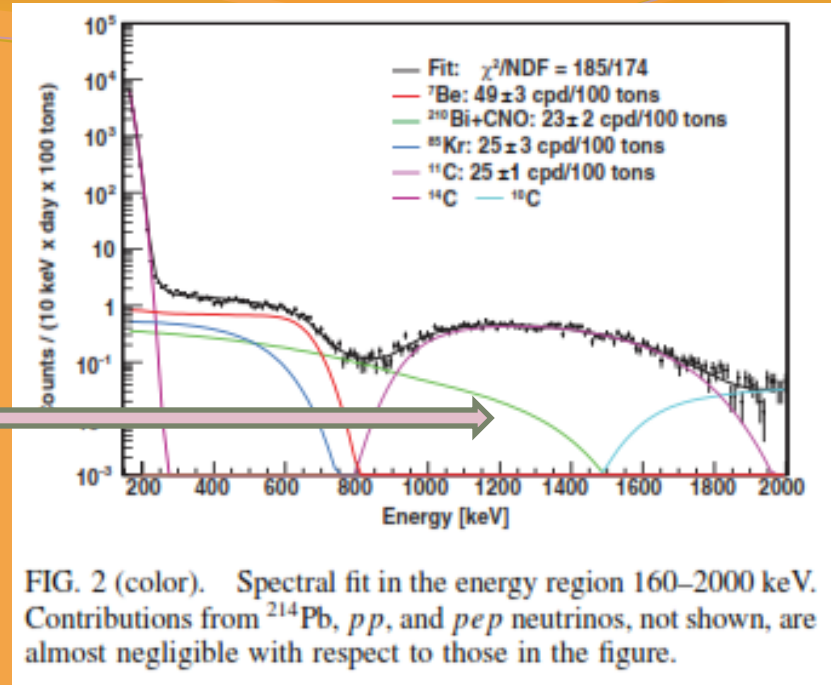
$$N = \frac{T_{1/2}}{0.693} \frac{dN}{dt} = \frac{138.4}{0.693} d \frac{50,000}{d} = 10^6$$

$$\frac{3 \times 10^{-16} \text{ g}}{3 \times 10^8 \text{ g}} = 10^{-24}$$

$$P(\text{Po210}) = 10^6 \times 210 \times 1.6 \times 10^{-24} \text{ g} = 3 \times 10^{-16} \text{ g}$$

## Pb-210 and Bi-210 background

Bi-210 decays



Concentration of Pb-210 in our scintillator

$$N = \frac{T_{1/2}}{0.693} \frac{dN}{dt} = \frac{22.3}{0.693} \text{ yr} \frac{23}{d} = 500 \text{ atoms}$$

Cannot measure by analytic methods.

Can measure by counting.

But in doing this we face all radioactivity components